

FIG. 1

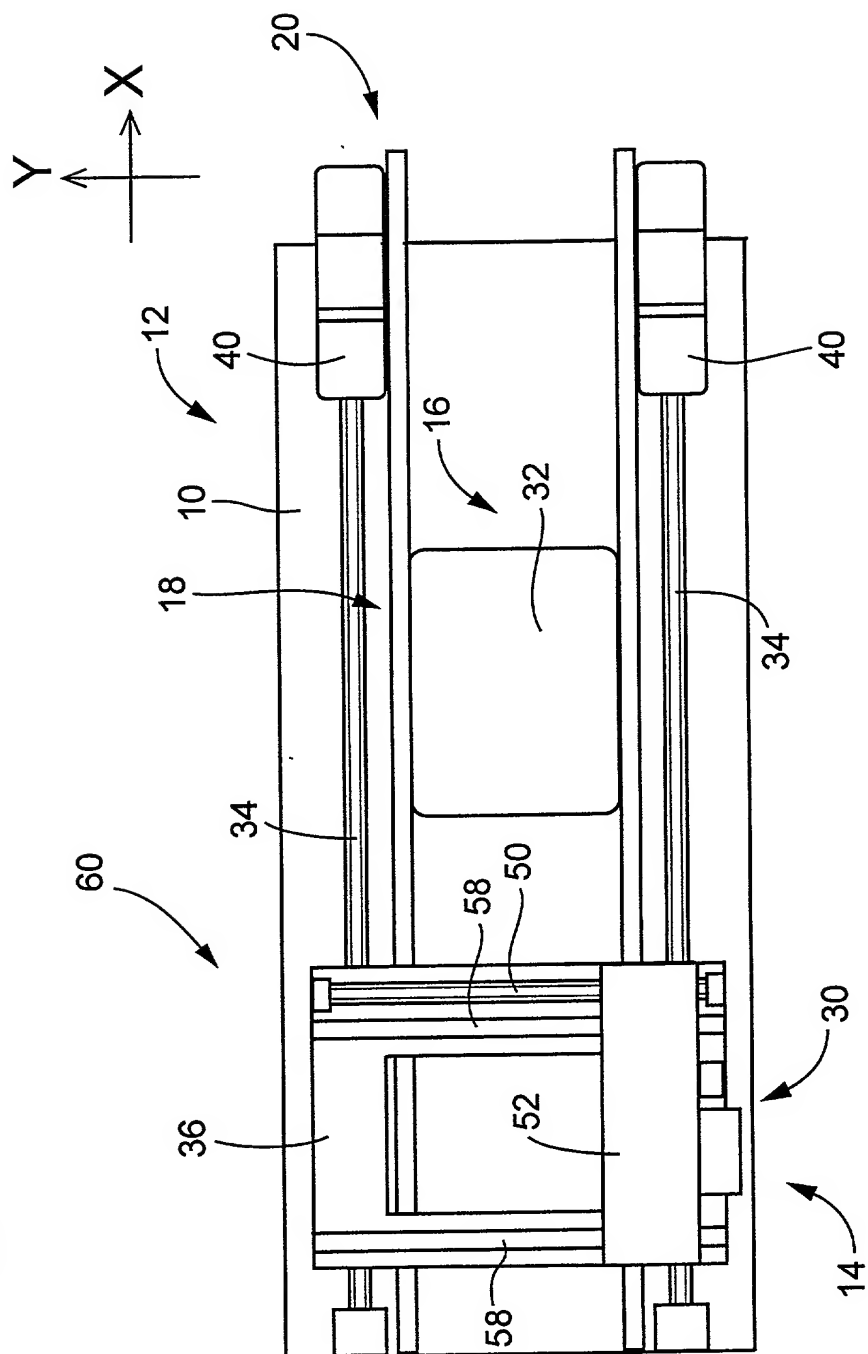


FIG. 2

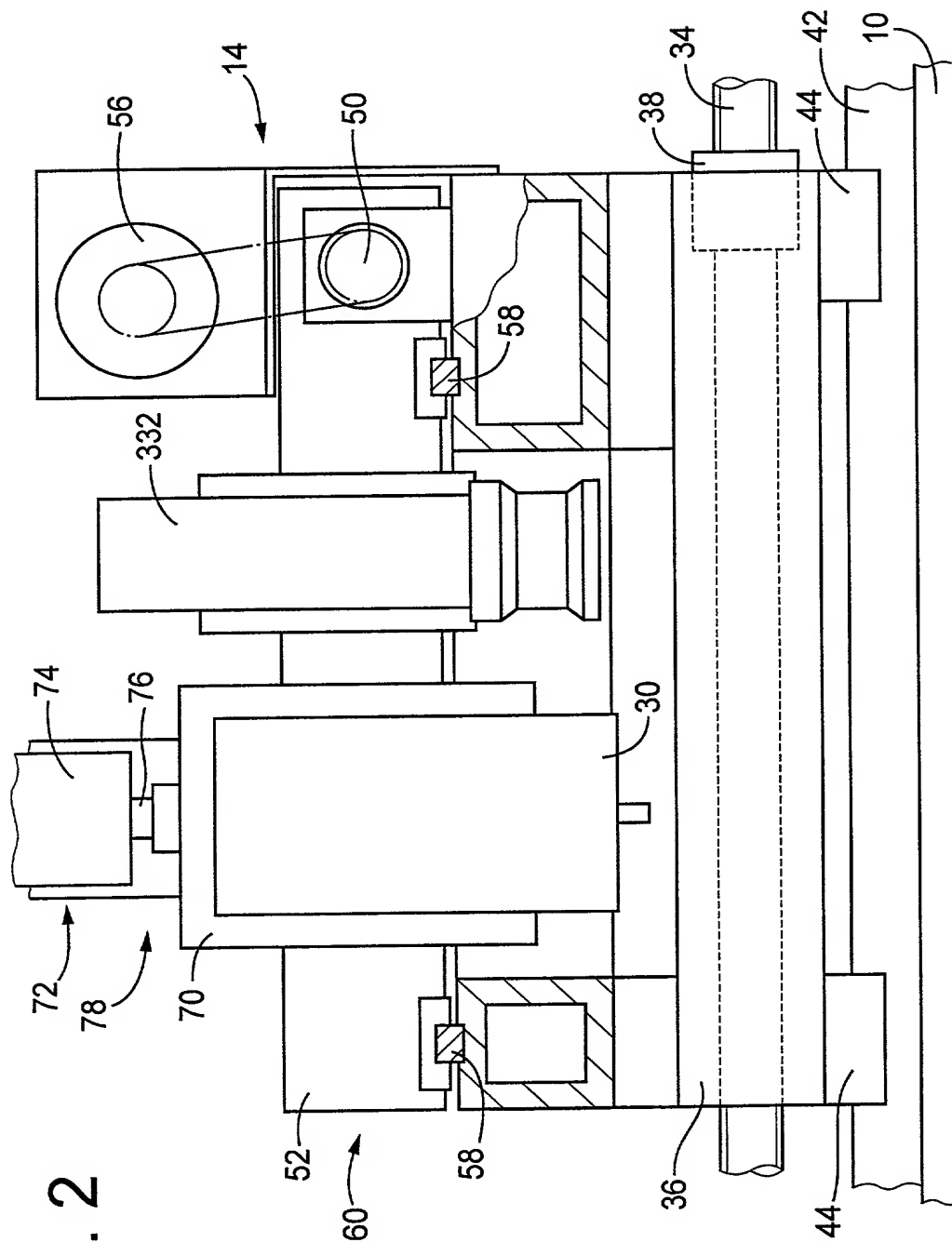
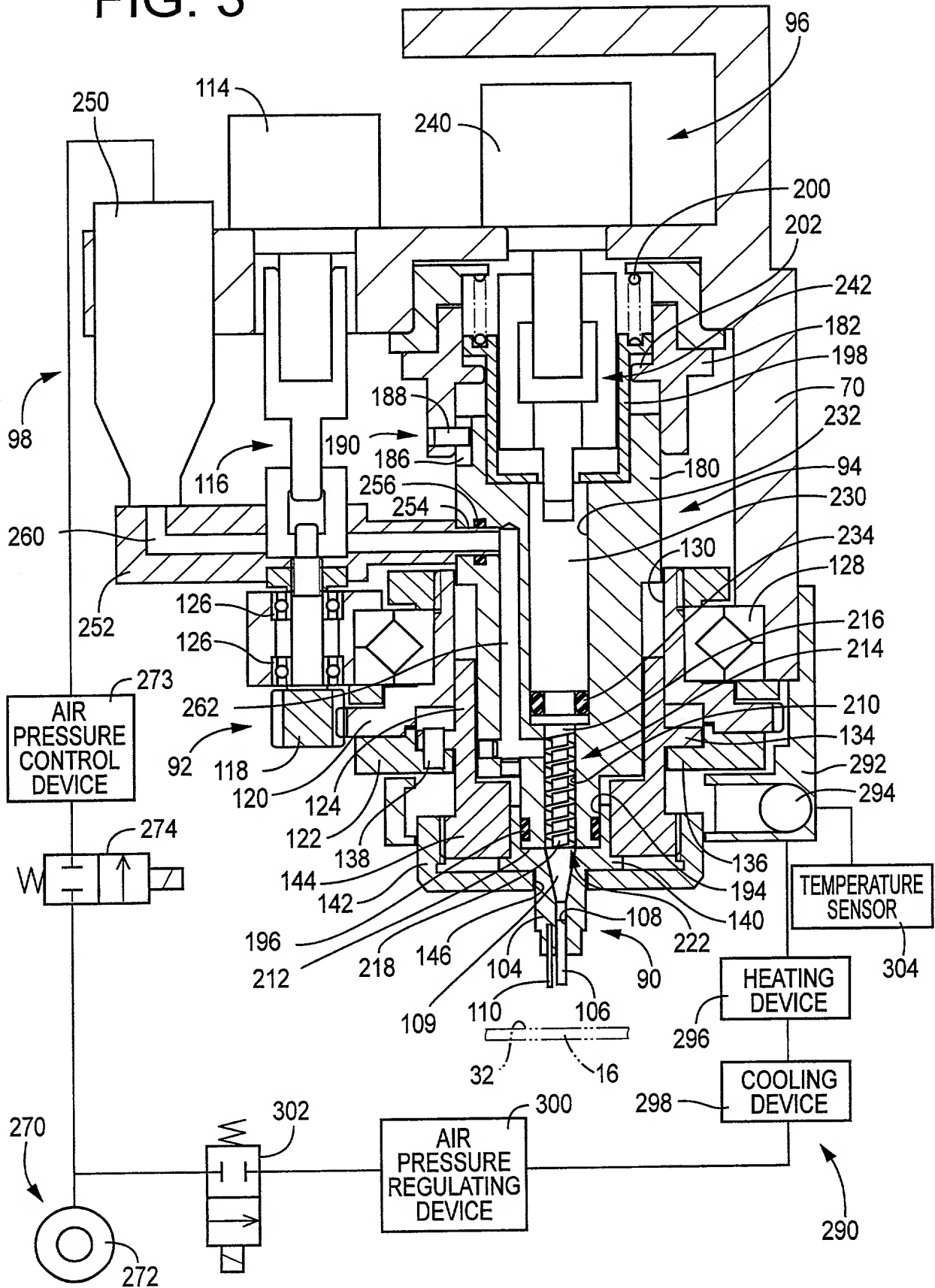


FIG. 3



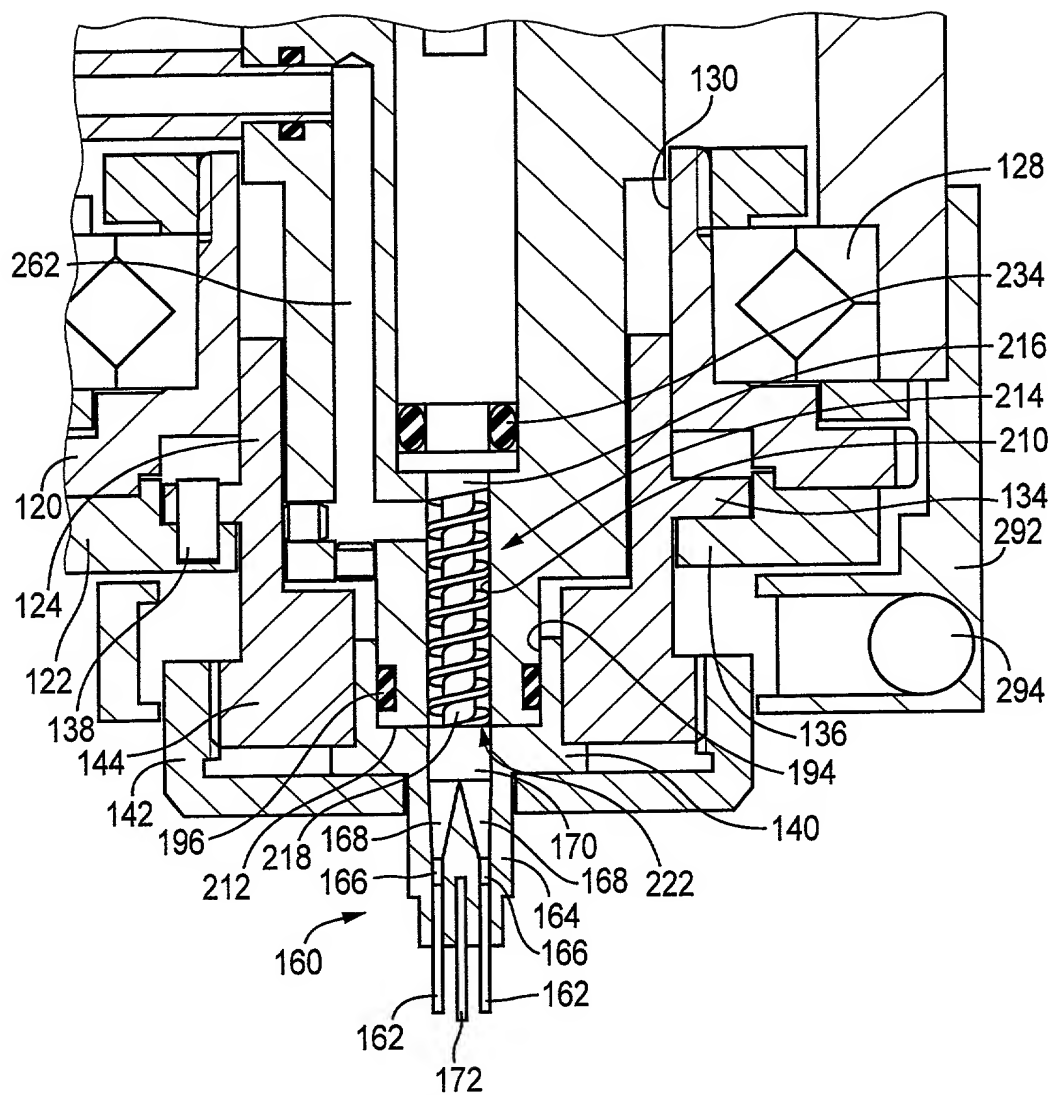


FIG. 4

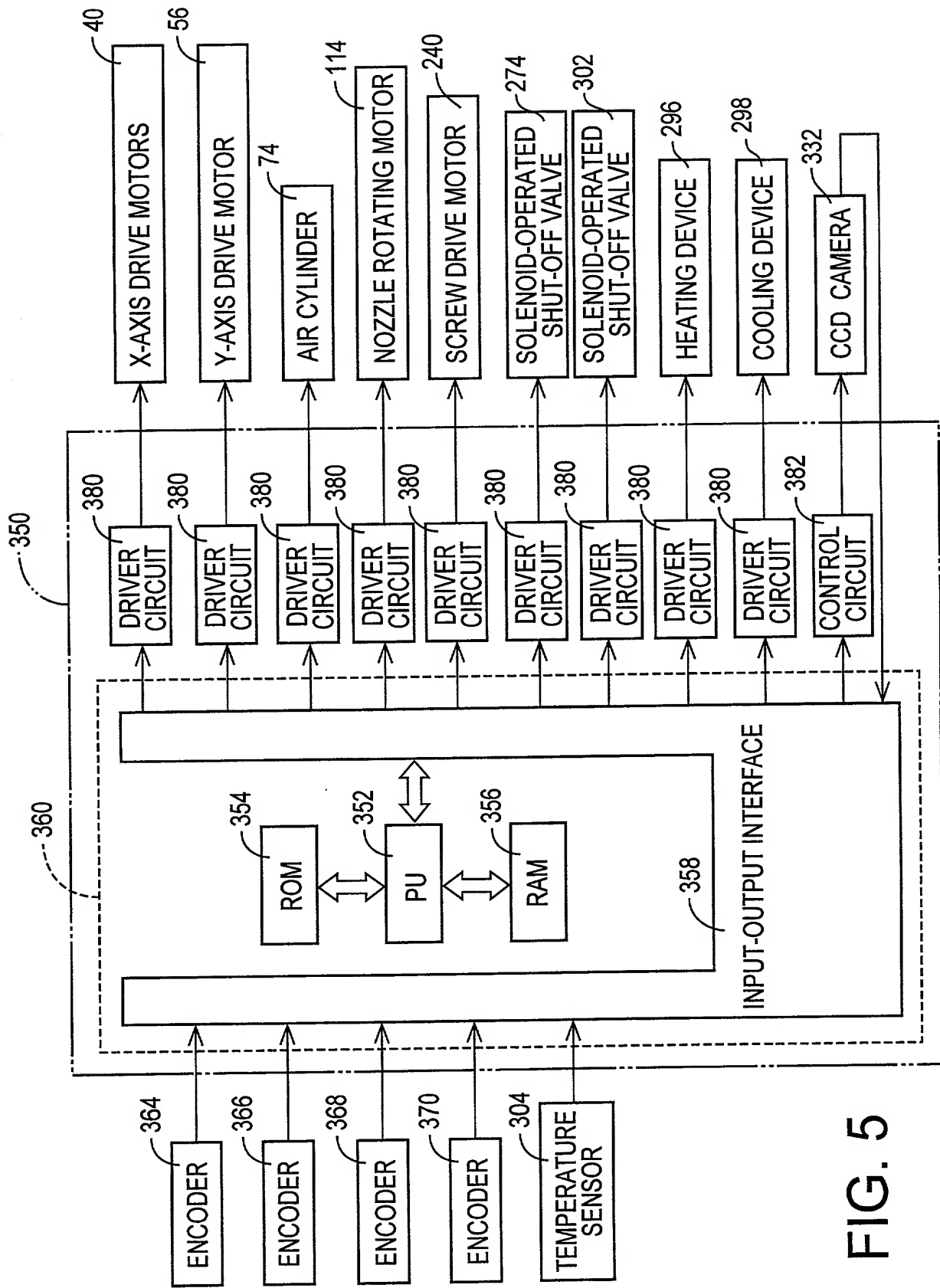
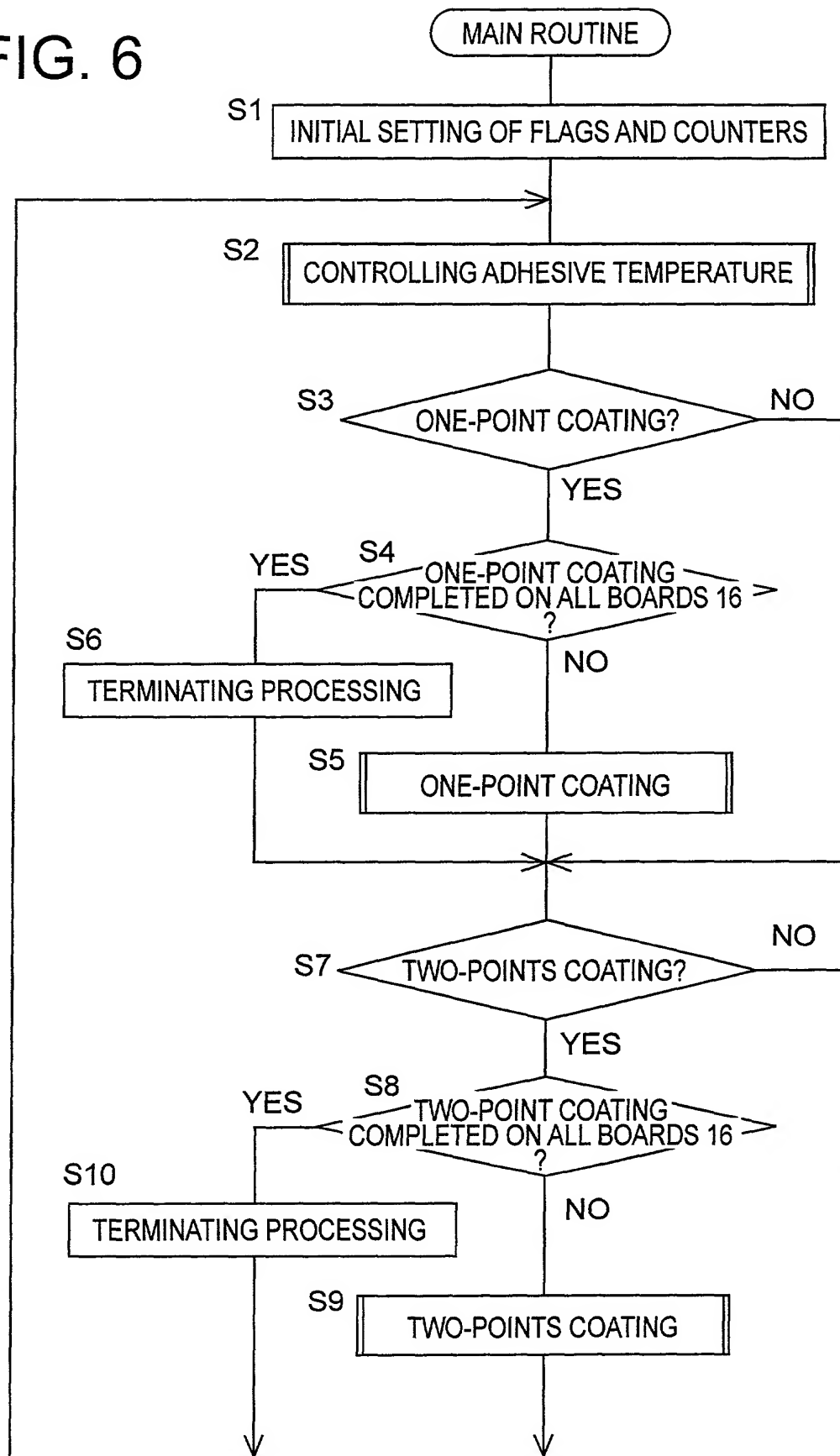


FIG. 5

FIG. 6



10006380-121001
TOTAL 08E9001

FIG. 7

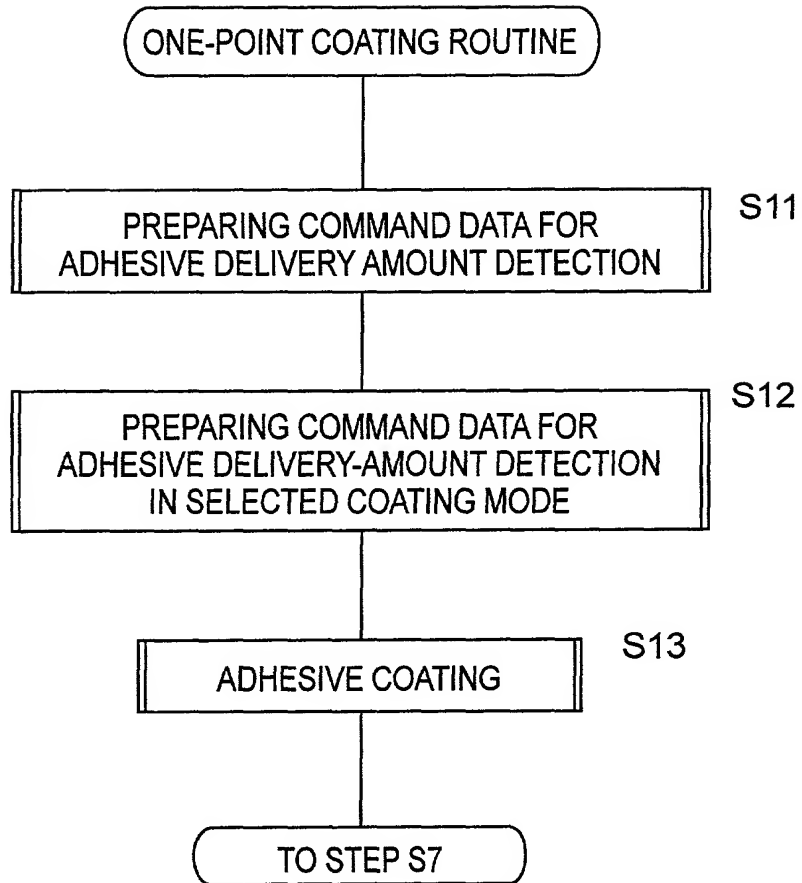
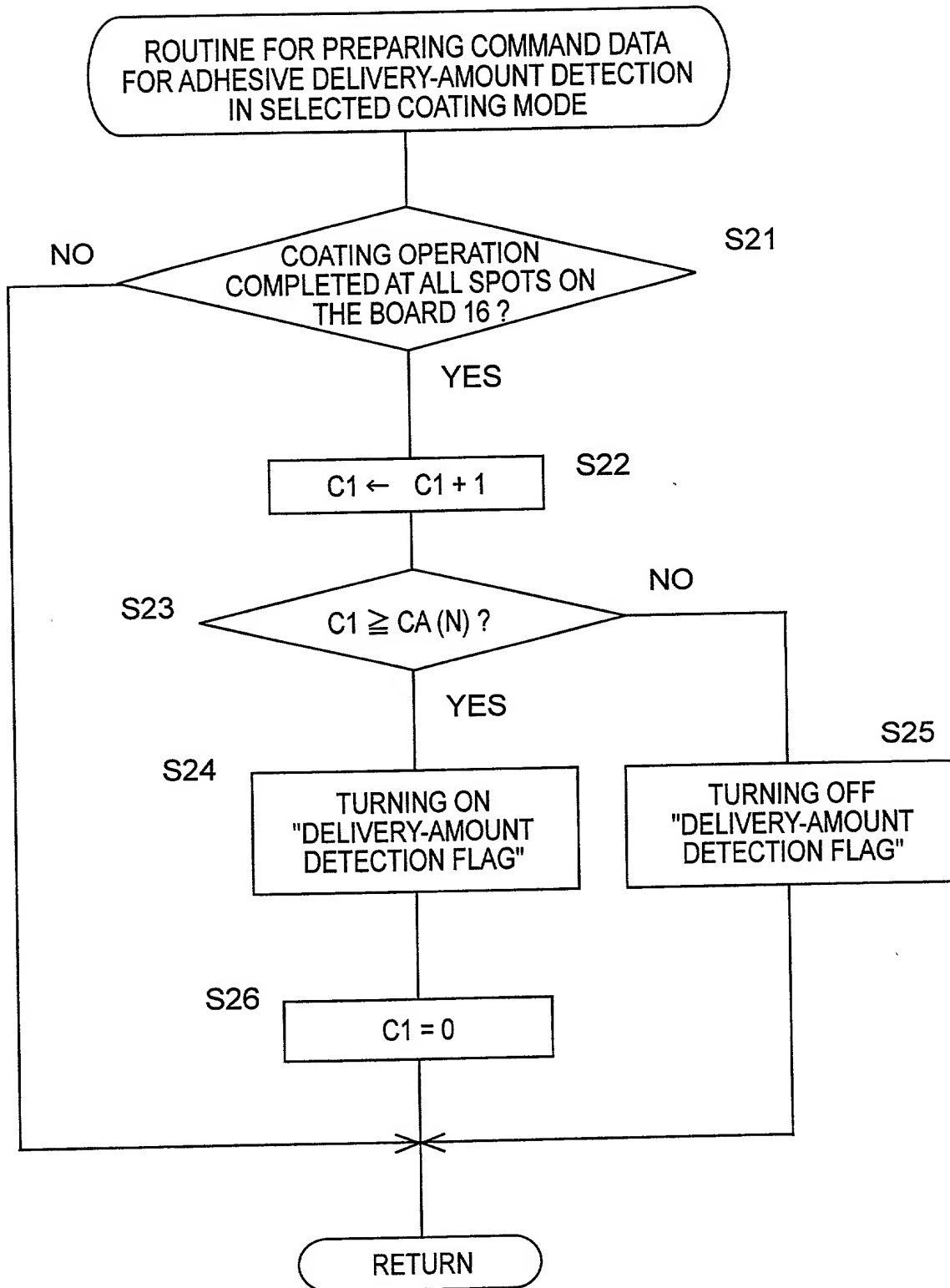


FIG. 8



ROUTINE FOR PREPARING COMMAND DATA
FOR ADHESIVE DELIVERY-AMOUNT DETECTION
IN SELECTED COATING MODE

FIG. 9

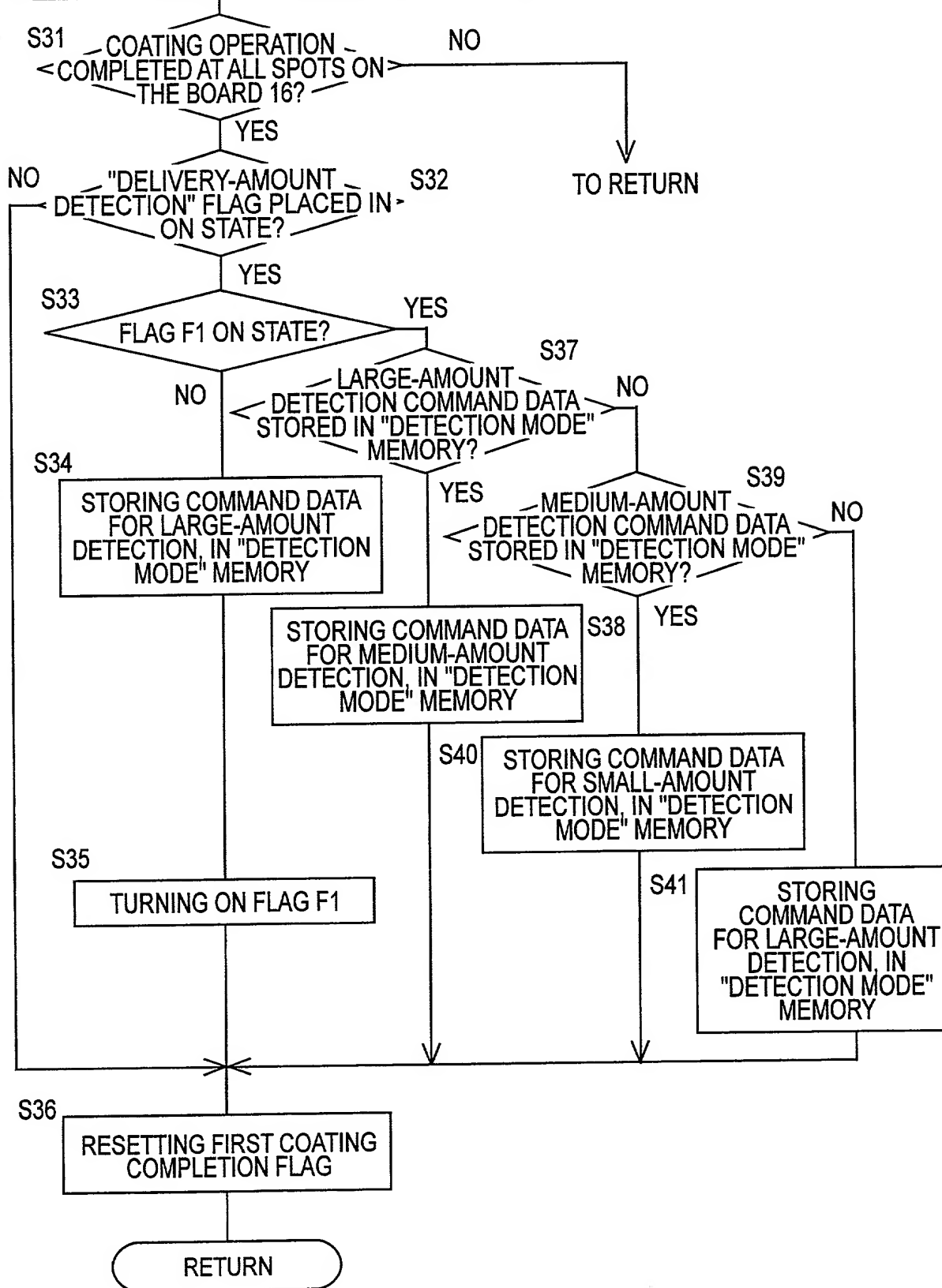
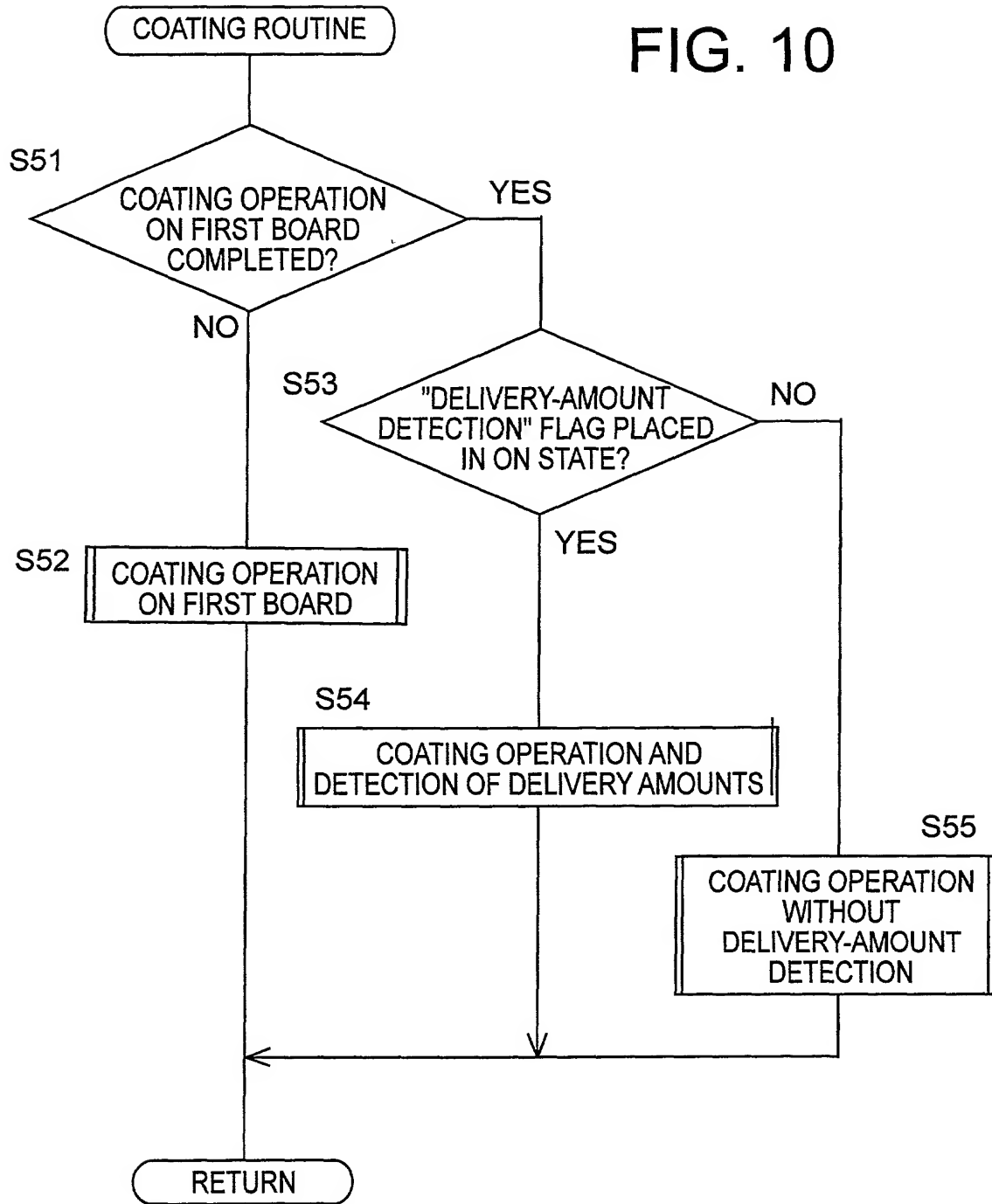


FIG. 10



1006380-11001

FIG. 11

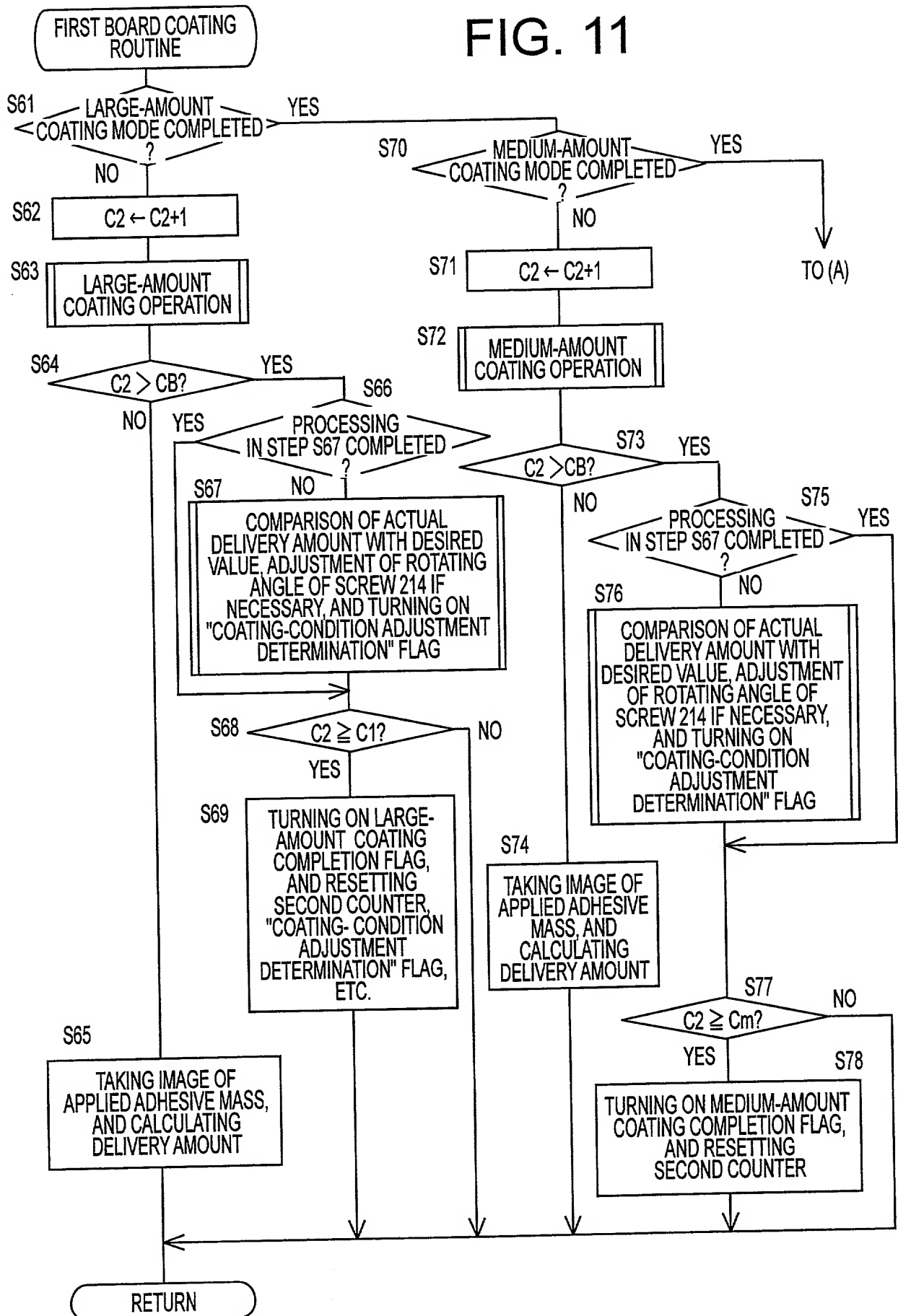
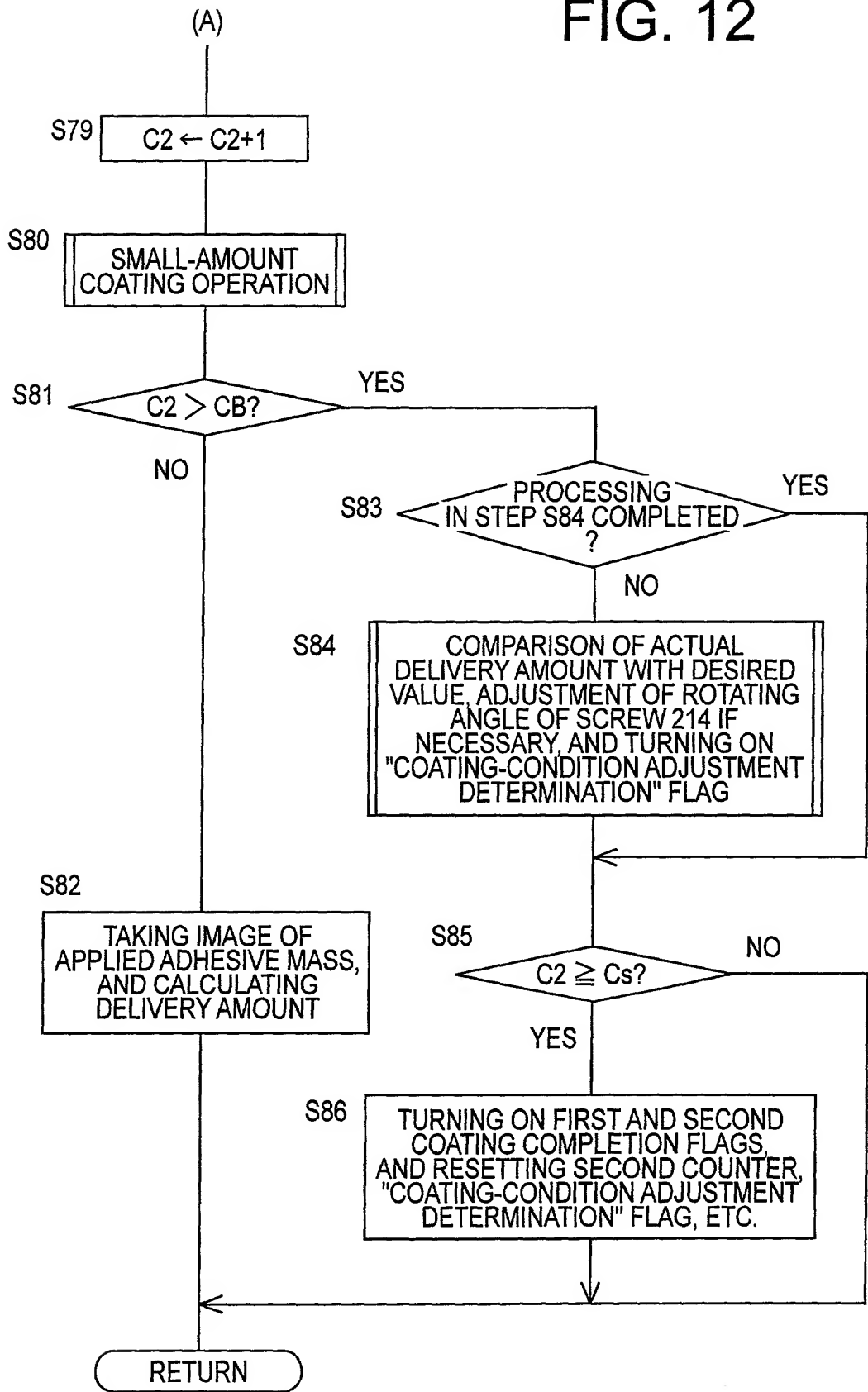


FIG. 12



10006380-121004

FIG. 13

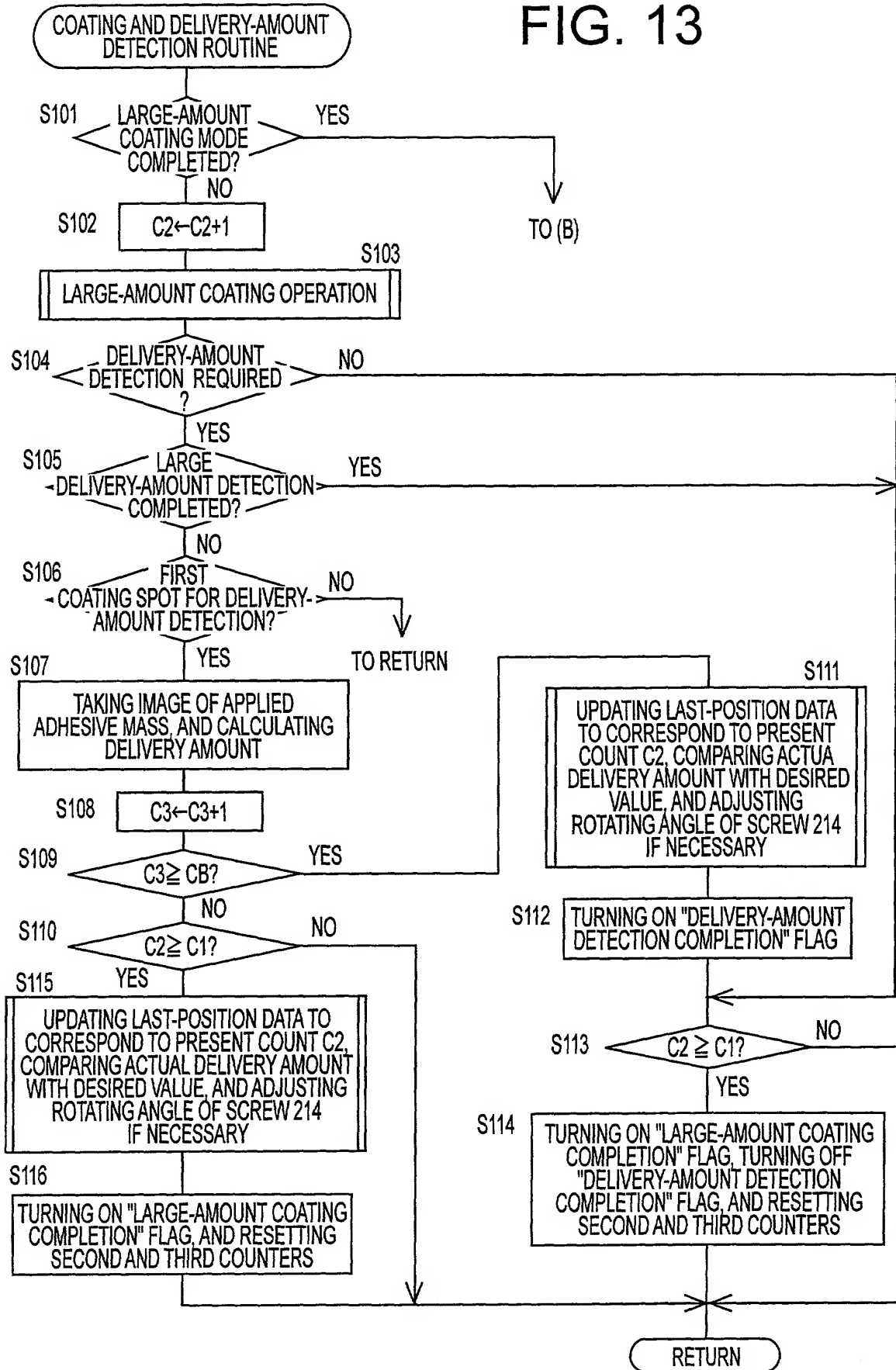


FIG. 14

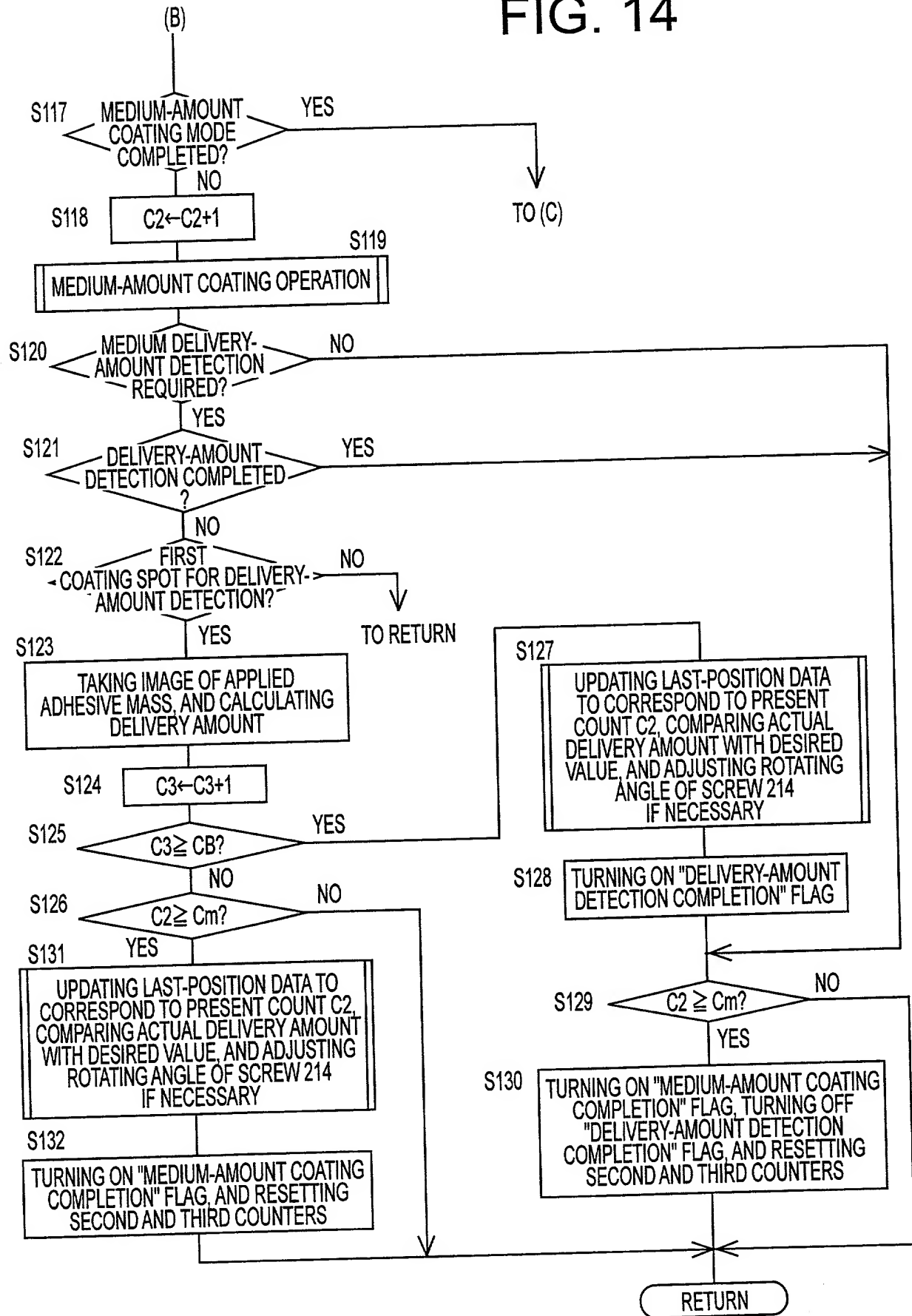
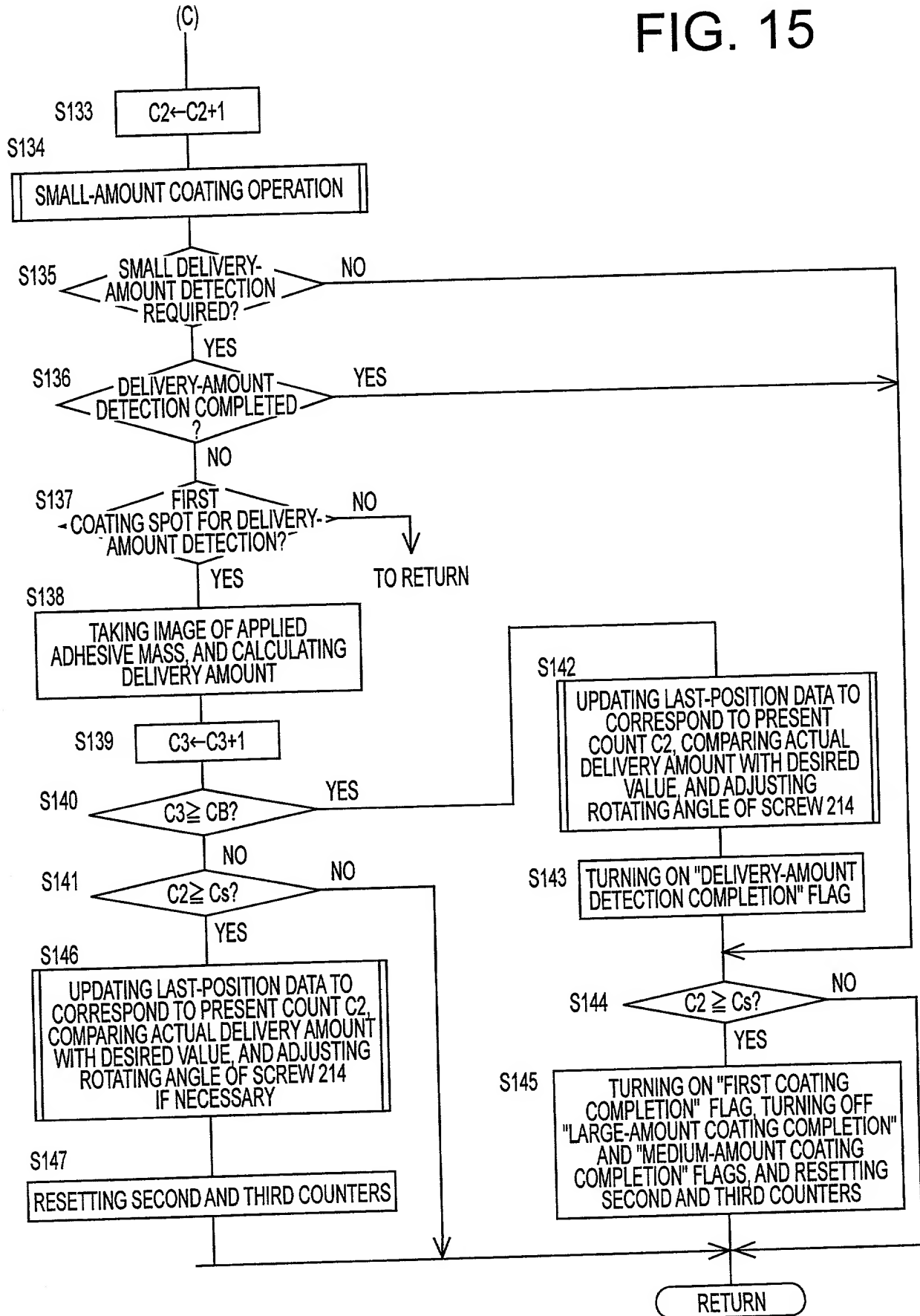


FIG. 15



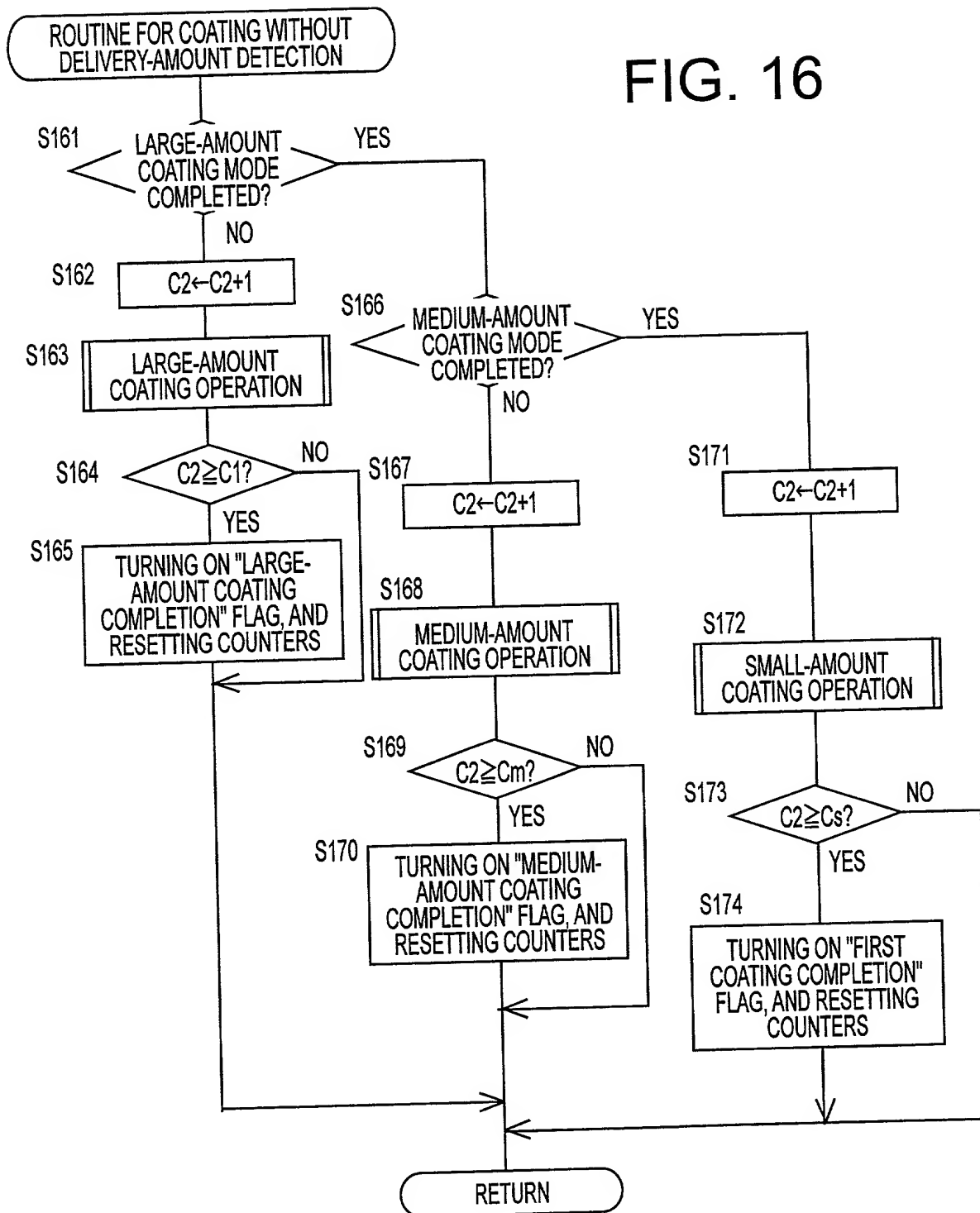


FIG. 17

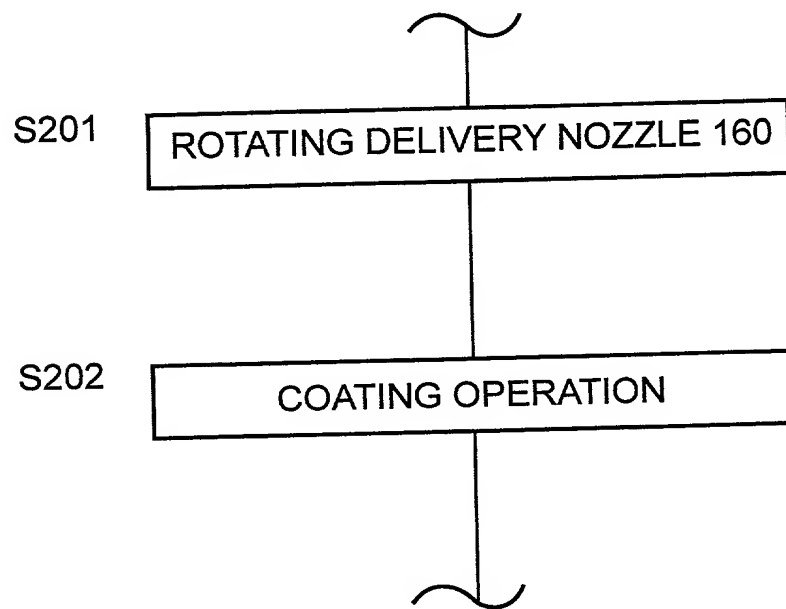


FIG. 18

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RAM

DELIVERY-AMOUNT DETECTION MODE MEMORY	CONTROL PROGRAM MEMORY
LARGE DELIVERY-AMOUNT MEMORY	COATING POINT-NUMBER MEMORY
MEDIUM DELIVERY-AMOUNT MEMORY	DELIVERY AMOUNT MEMORY
SMALL DELIVERY-AMOUNT MEMORY	COATING CONDITION ADJUSTMENT DETERMINATION FLAG
LAST LARGE-AMOUNT DETECTING POSITION MEMORY	DELIVERY-AMOUNT DETECTION COMPLETION FLAG
LAST MEDIUM-AMOUNT DETECTING POSITION MEMORY	FLAG F1
LAST SMALL-AMOUNT DETECTING POSITION MEMORY	FIRST COUNTER
FIRST COATING COMPLETION FLAG	SECOND COUNTER
SECOND COATING COMPLETION FLAG	THIRD COUNTER
DELIVERY-AMOUNT DETECTION FLAG	
LARGE-AMOUNT COATING COMPLETION FLAG	
MEDIUM-AMOUNT COATING COMPLETION FLAG	

FIG. 19

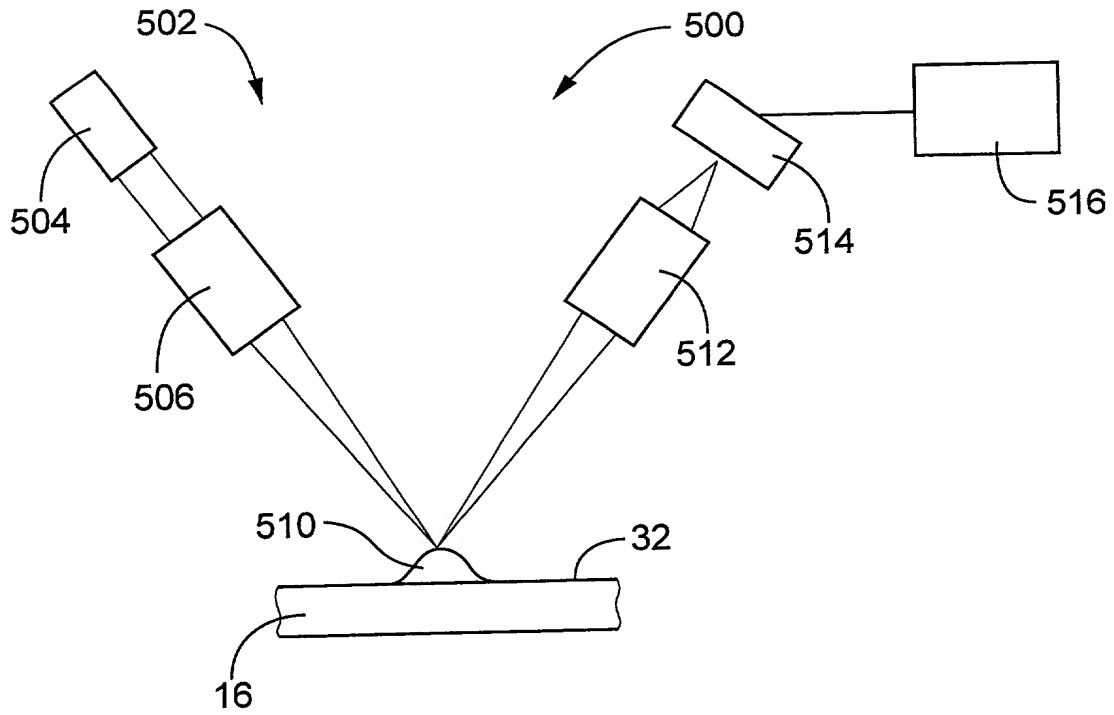


FIG. 20

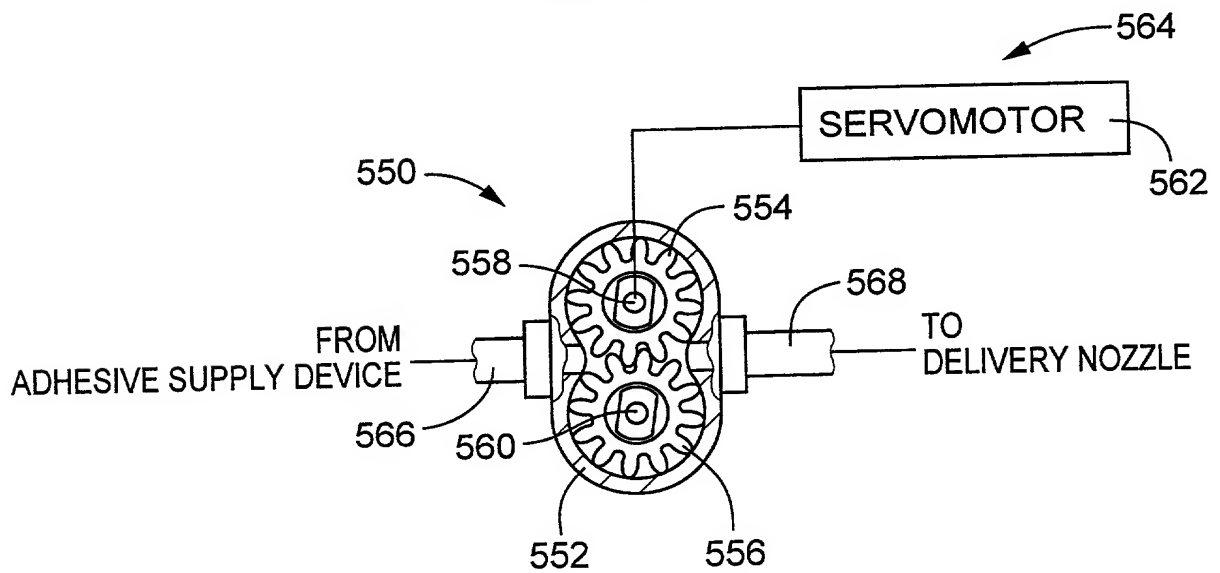


FIG. 21

